

IMPORTANT SAFETY INSTRUCTIONS

WARNING

- When using tools, basic precautions should always be followed
- Gentle handling of tempered glasses

Work Area

- a. Keep the work area clean and well lighted.
- b. Keep the bystanders, children, and away assembling the showcase.

<u>Personal Safety</u> – The following personal protections are required.







Eye Protection

Heavy-duty Work Gloves

Steel Toe Safety Shoes

Tools Required for Assembling

• Phillips Screwdriver (#2)

Persons Required

• Two persons required for assembling

Warranty

HOU makes every effort to assure that its products meet high quality and durability standards, and warrants to the original purchaser that this product is free from defects in material and workmanship for the period of 30 days from the date of purchase. This warrant does not apply to the damage due directly or indirectly to misuse, abuse, negligence or accidents, repairs or alterations outside our facilities, criminal activity, improper installation, normal wear or tear, or to lack of maintenance. HOU shall in no event be liable from death, injuries to persons or property, or for incidental, contingent, special or consequential damages arising from the use if our product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation od exclusion may not apply to you.

To take advantage of this warranty, the product or parts must be returned to us with transportation charges prepaid. Proof of purchase date and an explanation of the complaint must accompany the merchandise. If our inspection verifies the defect, HOU will either repair or replace the product at its election or HOU may elect to refund the purchase price if HOU cannot readily and quickly provide with a replacement. HOU will return repaired products at our expense, but if HOU determine there is no defect, or that the defects resulted from causes not with the scope of the warranty, then the customer must bear the cost of returning the product.

This warranty gives the customer specific legal rights and CUSTOMER may also have other rights which vary from state to state.pe

Scope

The Assembly Instruction covers the following products:

FS4

FS5

FS6

Specifications

FS4 Weight: 120lb (54.5 kg)

FS4 Dimensions (L x W x h): 48" X 18" X 38" (1216mm X 457mm X 965mm)

FS4 Cardboard Box in Delivery: 4

FS5 Weight: 142lb (64.5 kg)

FS5 Dimensions (L x W x h): 60" X 18" X 38" (1520mm X 457mm X 965mm)

FS5 Cardboard Box in Delivery: 4

FS6 Weight: 163lb (74 kg)

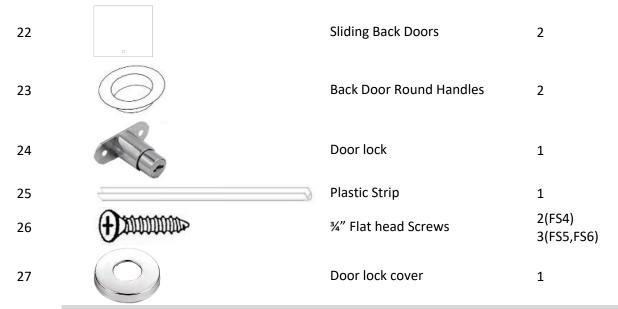
FS6 Dimensions (L x W x h): 70" X 18" X 38" (1776mm X 457mm X 965mm)

FS6 Cardboard Box in Delivery: 4

Part List

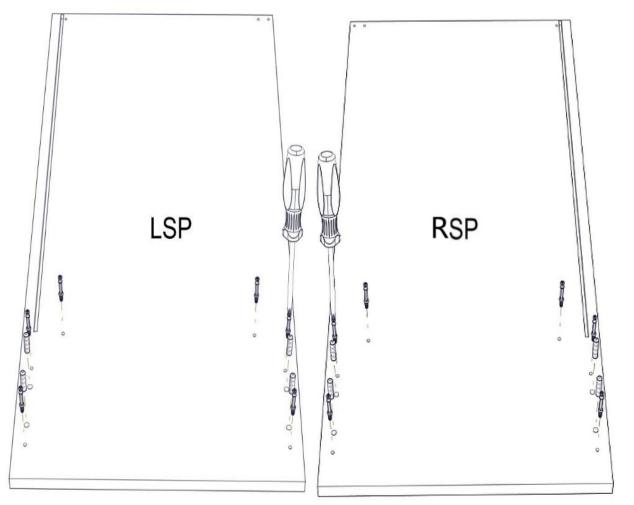
Part#	Illustration	Description	Quantity
1		Cam lock Nuts	20
2		Cam lock Screws	20
3	Description	1-3/4" wooden Screws	6
4		¾" Round head Screws	4(FS4) 6(FS5,FS6)
5		¼" woodenScrews	2
6	<u> </u>	Wooden Dowels	8
7		Aluminum Rail (AL-01)	1
8		Aluminum Rail – Door Track Top (AL-02)	1
9		Aluminum Rail – Door Track Bottom (AL-03)	1
	U	Show Case Top Glass 46-7/16"*16-7/8"*3/16"	
		1179*429*5mm(FS4)	
10		58-9/16"*16-7/8"*3/16"	1
		1487*429*5mm(FS5)	
		68-1/2"*16-7/8"*3/16"	
		1739*429*5mm(FS6)	

11		Top glass Felt	2
		Show Case Front Glass 46-7/8"*27-7/8"*3/16"	
12		1190*708*5mm(FS4) 59"*27-7/8"*3/16"	
		1498*708*5mm(FS5)	1
		68-15/16"*27-7/8"*3/16"	
		1750*708*5mm(FS6) Displacy Glass (Top),	
		44"*8"*1/4"	
		(1120*203*6mm) (FS4)	1
13		56"*8"*1/4"	
		(1428*203*6mm) (FS5) 66"*8"*1/4"	
		(1680*203*6mm) (FS6)	
		Displacy Glass (Bottom),	
		44"*10"*1/4"	
		(1120*254*6mm) (FS4) 56"*10"*1/4"	1
14		(1428*254*6mm) (FS5)	
		66"*10"*1/4"	
		(1680*254*6mm) (FS6)	
15		Display Glass Bracket - Top(8")	2(FS4)
	3	τορίο γ	3(FS5,FS6)
16	0	Display Glass Bracket - Bottom(10")	2(FS4)
10	675	porroul(In)	3(FS5,FS6)
17	\$	Bracket Mount	2(FS4)
			3(FS5,FS6)
18		BS	1
19		LSP	1
		D.C.D.	
20		RSP	1
21		TK	2

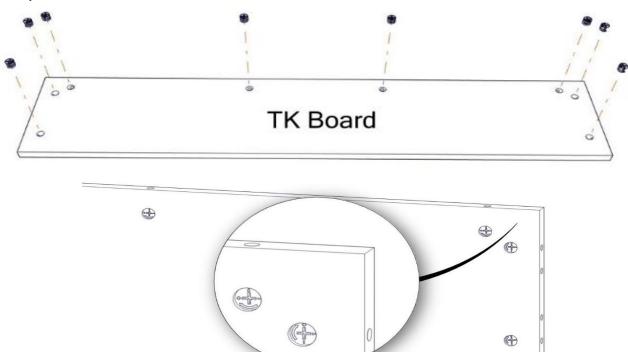


Assembly Steps

Step 1:

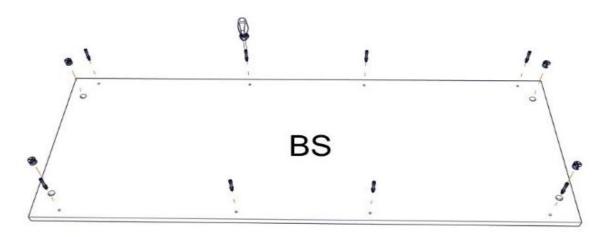


- User a screwdriver to drive cam lock screws(Part#2) (X6) into the holes on the LSP(Part#19) and RSP(Part#20);
- Insert wooden dowels(Part#6) (X4) into the holes on the LSP(Part#19) and RSP(Part#20);



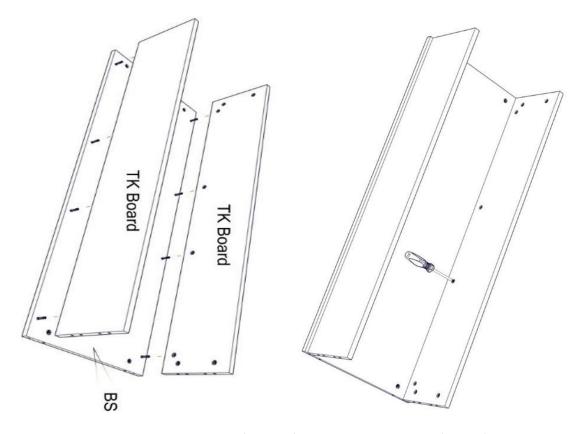
- Press camlock nuts(Part#1) (X8) into the holes on the two TK Board(Part#21);
- Make sure the camlock(Part#1) side with arrows are at the top;
- Make sure the small triangles on the camlocks(Part#1) facing the edges of the board.

Step 3



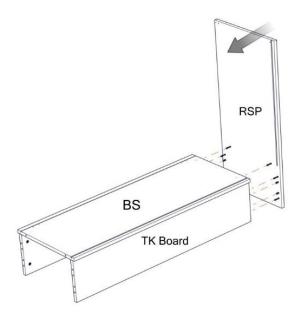
- User a screwdriver to drive cam lock screws(Part#2)(X8) into the holes on the BS Board(Part#18);
- Press camlock nuts(Part#1) (X4) into the BS board(Part#18);
- Make sure the cam lock(Part#1) side with arrows are at the top;
- Make sure the small triangles on the camlocks(Part#1) facing the edges of the board.

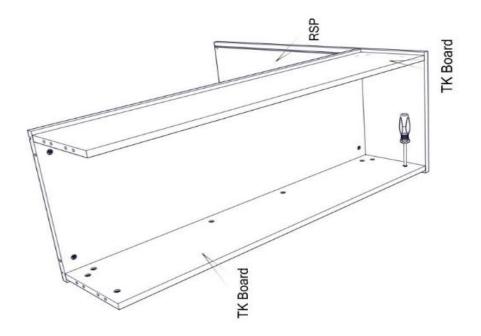
Step 4



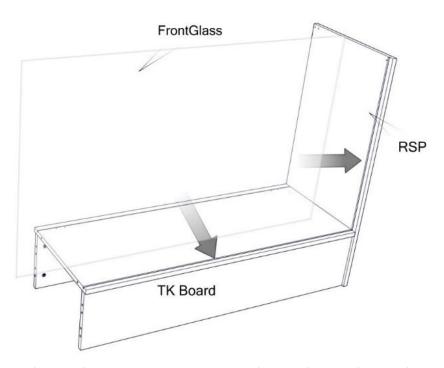
- Align the holes at the sides of the TK boards(Part#21) with the camlock screws(Part#2) installed on the BS board(Part#18); Attach the TK boards(Part#21) onto the BS board(Part#18);
- User a screwdriver to turn the camlock nuts(Part#1) (X8) in a clockwise direction, as indicated by the arrows on the nut faces. This locks the TK boards(Part#21) to the BS board(Part#18).

Step 5

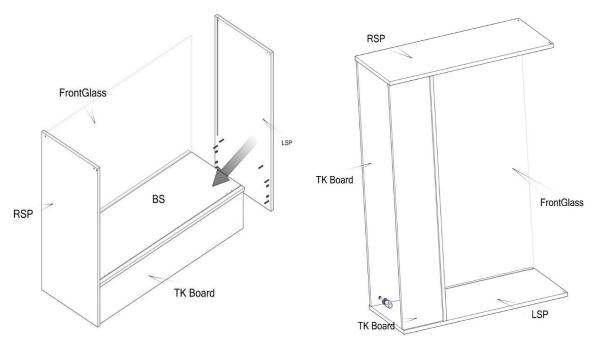




- Align the camlock screws(Part#2) on the RSP board(Part#20) with the holes on the side of the assembly from Step 4; Ensure the groove on the RSP board(Part#20) alinged with groove on the BS board(Part#18);
- Attach the RSP(Part#20) board to the assembly;
- Use a screwdriver to turn the camlock nuts(Part#1)(X6) in a clockwise direction, as indicated by the arrows on the nut faces. This locks the RSP board(Part#20) to the assembly.

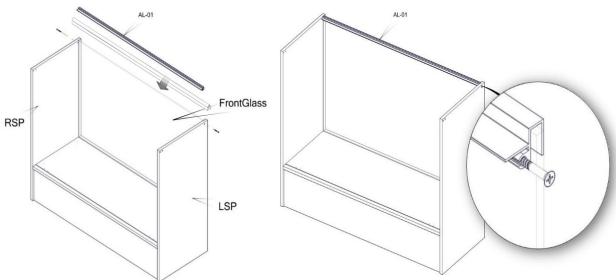


• Place the front glass(Part#12) into the grooves on the RSP(Part#20) and BS(Part#18) boards.

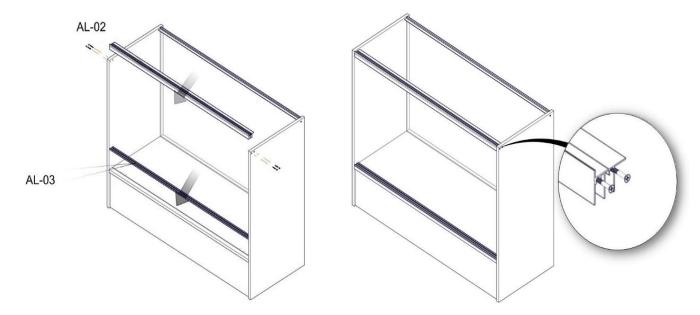


- Align the camlock screws(Part#2) on the LSP board(Part#19) with the holes on the side of the assembly from Step 6;
- Ensure the groove on the LSP board(Part#19) alinged with the front glass;
- Attach the LSP board(Part#19) to the assembly;
- Tilt the the assemly, and use a screwdriver to turn the camlock nuts(Part#1) (X6) in a clockwise direction, as indicated by the arrows on the nut faces. This locks the LSP board(Part#19) to the assembly.

Step 8

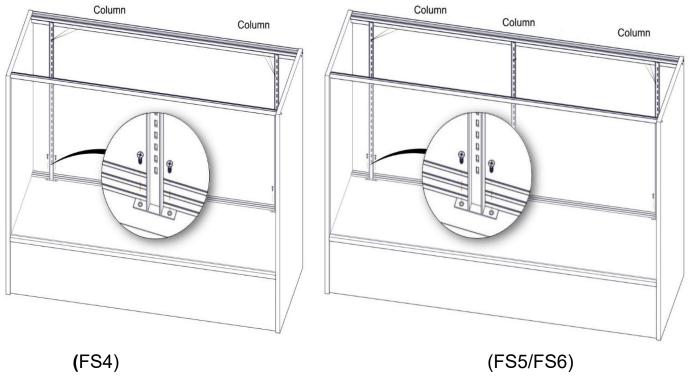


- Place the Plastic Strips (Part #25) to the Front Glass(Side), Part #12; Attach the aluminum rail (Part# 7) onto the front glass(Part #12) and ensure the glass inserted into the the slot of the rail;
- Use a screwdriver to drive a screw (Part# 3), through the LSP(Part#19), into a hole in the rail(Part# 7);
- Use a screwdriver to drive a screw (Part# 3), through the RSP(Part#20), into a hole in the rail(Part# 7).

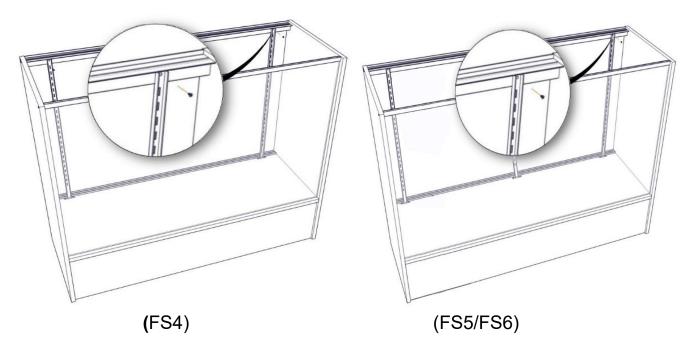


- Place the Aluminum Rail Door Track Bottom (Part# 9) onto the BS board(Part# 18), and ensure the two grooves on the rails are on the top and the bottom rail sit into the groove of the BS board(Part# 18);
- Attach the aluminum rail Door Track Top (Part# 8) to the LSP(Part#19) and RSP(Part#20);
- Use a screwdriver to drive two screws (Part#3), through the LSP, into the holes in the rail;
- Use a screwdriver to drive two screws (Part#3), through the RSP, into the holes in the rail.

Step 10

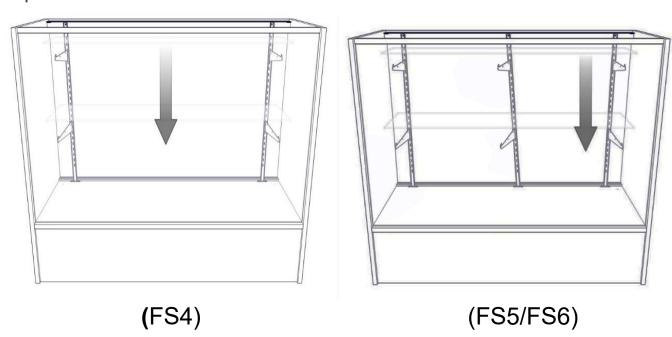


Install the bracket mount (Part# 17) onto the BS board (Part#18), by driving ¾" Round head Screws (Part#4) into the BS board(Part#18).



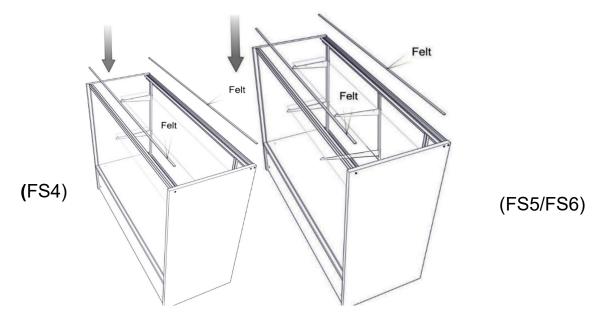
• Attach the bracket mounts (Part# 17) to the Aluminum Rail – Door Track Top (Part# 8) by driving ¾" Flat head Screw (Part#26) into the pre-drilled holes on the aluminum rail – Door Track Top (Part# 8).

Step 12



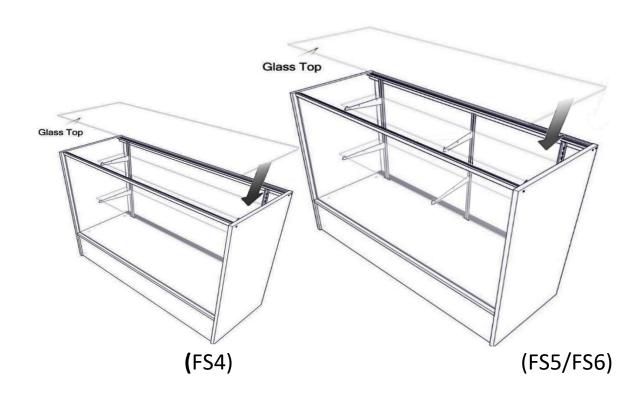
- Attach Bracket (Part#15) to the slots on the bracket mount (Part#17)
- Attach Bracket (Part# 16) to the slots on the bracket mount (Part#17)
- Place Display Glass (Part#13) onto the Brackets (Part# 15)
- Place Display Glass (Part#14) onto the Brackets (Part# 16)

Step 13



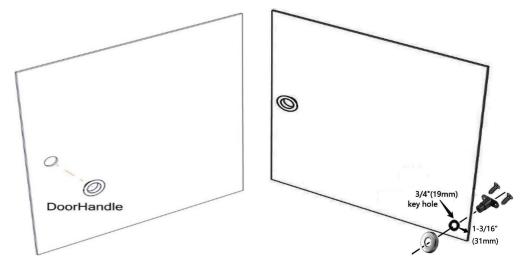
- Cut the Felts (Part#11) to the length of the Rail (Part#7);
- Peel off the paper backing of the felts;
- Press the sticky side of the felts onto the rails (Part#7 and Part#8).

Step 14



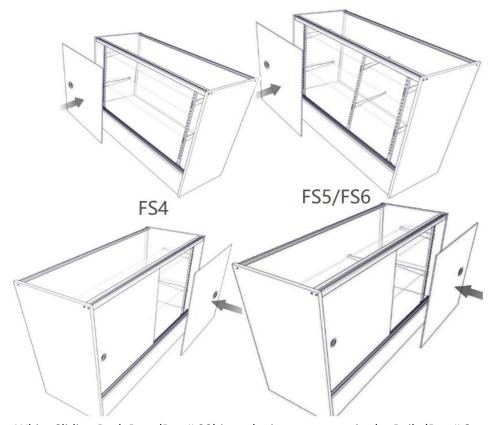
• Place the top glass(Part#10) onto the Felts(Part#11) and inside the LSP(Part#19) and RSP(Part#20).

Step 15



- Insert the round Door Handles (Part# 23) into the holes on the White Sliding Back Doors (Part# 22).
- IF If you want to install a lock, Drill a 3/4"(19mm)diameter keyhole at a distance of 1-3/16"(31mm)from the right edge of the door.Install door lock(Part# 24)from the back,Tear off the self-adhesive paper from the Door lock cover (Part# 27),Install the Door lock cover from the front.

Step 16



- Insert the White Sliding Back Door(Part# 22) into the inner grooves in the Rails (Part# 8and No.9)
- Insert the second White Sliding Back Door(Part# 22) into the outer groove in the aluminum rails (Part# 8and No.9)